



AN EOS COMPANY



TPE 310

ELASTOMERS

This TPU is 84 ShoreA and is an excellent choice for Digital Foam™ applications. ALM has extensive experience processing this powder, and it has excellent recyclability.

HIGHLIGHTS

- Soft, white parts out of the machine
- Extreme elongations achievable without permanent deformation
- Easier processing than TPE 300
- 100% recyclable

APPLICATIONS

- Footwear prototyping
- Automotive gaskets and seals
- Cushioning applications
- Ideal for rugged applications requiring stiffness at elevated temperatures
- Ideal for applications requiring softer parts with excellent ductility and surface finish



HEADQUARTERS

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**DIGITAL
FOAM™** 

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TYPICAL PHYSICAL PROPERTIES			
PROPERTY	TEST METHOD	IMPERIAL	METRIC
Color/Appearance	Visual	White	White
Bulk Density	ASTM D1895	0.016 PCI	0.45 g/cc
Average Particle Size (D50)	Laser Diffraction	-	70-85 µm
Particle Size Range (D10-D90)	Laser Diffraction	-	40-125 µm
Melt Flow Rate	MFR - 210°C, 1kg	-	12-20 g/10 min
Sintered Color/ Appearance	Visual	White/Semi Translucent	White/Semi Translucent
Sintered Density	ASTM D792	0.04 PCI	1.14 g/cc
Tensile Strength X	ASTM D638	2750 psi	19 Mpa
Tensile Modulus X	ASTM D638	1595 psi	11 MPa
Elongation at Break X	ASTM D638	-	>800%
Tensile Strength Z	ASTM D638	2180 psi	15 Mpa
Tensile Modulus Z	ASTM D638	2320 psi	16 MPa
Elongation at Break Z	ASTM D638	-	>600%
Flexural Modulus	ASTM D790	-	70 MPa
Shore Hardness, Shore "A/D"	ASTM D2240	-	84A

The material properties provided herein are for reference purposes only. Actual values may vary significantly as they are dramatically affected by part geometry and process parameters. Material specifications are subject to change without notice.