

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012. Issue date: 1/30/2023 Revision date: 1/30/2023 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Substance Substance name : PEKK 100

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Thermoplastic Resin

1.3. Supplier

Supplier

Advanced Laser Materials, LLC. 3115 Lucius McCelvey Dr Temple, Texas, 76504 USA

T (254) 773-3080 M-F, 8:00 a.m. - 5:00 p.m.

Life Cycle NA@eos-na.com

1.4. Emergency telephone number

Emergency number : CHEMTREC 1-800-424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Comb. Dust May form combustible dust concentrations in air

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Signal word (GHS US) : Warning

Hazard statements (GHS US) : May form combustible dust concentrations in air

2.3. Other hazards which do not result in classification

No additional information available.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Name : PEKK 100

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| Name | Product identifier | % |
|--|---------------------|-------|
| 1,3-Benzenedicarbonyl dichloride, polymer with 1,4-benzenedicarbonyl dichloride and 1,1'-oxybis[benzene] | CAS-No.: 25917-05-9 | < 100 |

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for

breathing. Get medical advice/attention if you feel unwell.

First-aid measures after skin contact : If skin irritation occurs: Wash skin with plenty of water. Obtain medical attention if irritation

persists.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious

person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause skin irritation. Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear

production, with possible redness and swelling.

Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and

diarrhea.

4.3. Immediate medical attention and special treatment, if necessary

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry chemical powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible Dust. Products of combustion may include, and are not limited to: oxides of carbon.

Explosion hazard : Airborne dust in sufficient concentrations when confined and exposed to a sufficient ignition

source can explode.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory

protection (SCBA).

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Eliminate sources of ignition. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e, clearing dust surfaces with compressed air). Use only non-sparking tools.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment

- : Contain spill, then place in a suitable container. Minimize dust generation. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).
- Methods for cleaning up
- : Sweep or shovel spills into appropriate container for disposal. Provide ventilation. Avoid dust
- formation.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid contact with skin and eyes. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Ensure adequate ventilation. Avoid generating and breathing dust. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc, is not recommended. Handling this product may result in electrostatic accumulation. Use proper grounding procedures. Use only non-sparking tools.
 Wash contaminated clothing before reuse. Always wash hands after handling the product.

Hygiene measures

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Keep away from sources of ignition. Keep out of the reach of children. Keep container tightly closed. Store in dust-tight, dry, labelled containers. Avoid any dust buildup by frequent cleaning and suitable construction of the storage area. Keep in a cool, well-ventilated place.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Particulates not otherwise regulated (PNOR) and Particulates not otherwise classified (PNOC) | | |
|--|--------------------------------|--|
| USA - ACGIH - Occupational Exposure Limits | | |
| ACGIH OEL TWA | 10 mg/m³ (inhalable particles) | |
| ACGIH OEL TWA | 3 mg/m³ (respirable particles) | |

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| Particulates not otherwise regulated (PNOR) and Particulates not otherwise classified (PNOC) | | |
|---|-------------------------------|--|
| USA - OSHA - Occupational Exposure Limits | | |
| OSHA PEL TWA | 15 mg/m³ (total dust) | |
| OSHA PEL TWA | 5 mg/m³ (respirable fraction) | |
| PEKK 100 | | |
| No additional information available | | |
| 1,3-Benzenedicarbonyl dichloride, polymer with 1,4-benzenedicarbonyl dichloride and 1,1'-oxybis[benzene] (25917-05-9) | | |
| No additional information available | | |

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. It is recommended that all dust control equipment

such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e, there is not leakage from the equipment). Use only appropriately classified

electrical equipment and powered industrial trucks.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves

Eye protection:

Safety glasses or goggles are recommended when using product.

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Other information

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Color : White Physical state : solid. Form : powder Odor : none

Odor threshold : No data available
Flash point : Not applicable
Lower flammable limit (LFL) : No data available
Upper flammable limit (UFL) : No data available
pH : No data available
Density : 1.28 – 1.31 g/cm³

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Specific Gravity (Relative density) : 1.28 – 1.3 Water=1 (liquid)

Vapor pressure : No data available
Vapor density : No data available
Boiling point/boiling range : No data available
Melting point/range : No data available
Freezing point : No data available
Evaporation rate : No data available
Solubility in water : insoluble

Viscosity, dynamic : No data available
Oil/water partition coefficient : No data available

Thermal decomposition : 932 F (500 °C) (method: TGA (Thermal Gravimetric Analysis))

Flammability : See GHS Classification in Section 2 if applicable

Particle Size : 20 - 500 µm

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions. Keep dry in storage. May form combustible dust concentrations in air

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Sparks. Open flame. Heat. Avoid dust formation.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified Acute toxicity (dermal) Not classified Acute toxicity (inhalation) Not classified Skin corrosion/irritation Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitization Not classified Germ cell mutagenicity Not classified Carcinogenicity Not classified Reproductive toxicity Not classified STOT-single exposure Not classified STOT-repeated exposure : Not classified

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Aspiration hazard : Not classified
Viscosity, kinematic : No data available

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause skin irritation. Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear

production, with possible redness and swelling.

Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and

diarrhea.

Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

12.2. Persistence and degradability

PEKK 100

Persistence and degradability Not established.

12.3. Bioaccumulative potential

PEKK 100

Bioaccumulative potential Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : No other effects known.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with

local, regional, national and/or international regulation.

SECTION 14: Transport information

In accordance with DOT

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable

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14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

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Full text of H-phrases

Comb. Dust Combustible Dust

Safety Data Sheet (SDS), USA

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