



PA 605-A

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.
Issue date: 6/16/2014 Revision date: 11/23/2021 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : PA 605-A

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Specialty nylon composite for sintering.

1.3. Supplier

Manufacturer

Advanced Laser Materials, LLC.
3115 Lucius McCelvey Dr
Temple, Texas 76504 - USA
T (254) 773-3080 M-F, 8:00 a.m. – 5:00 p.m.
Life_Cycle_NA@eos-na.com

1.4. Emergency telephone number

CHEMTREC 1-800-424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Comb. Dust May form combustible dust concentrations in air

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Signal word (GHS US) : Warning
Hazard statements (GHS US) : May form combustible dust concentrations in air

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%
Aluminum	CAS-No.: 7429-90-5	30 – 60
Silicon	CAS-No.: 7440-21-3	10 – 30

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: If skin irritation occurs: Wash skin with plenty of water. Obtain medical attention if irritation persists.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Dust may cause respiratory tract irritation.
Symptoms/effects after skin contact	: Dust may cause skin irritation. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Dust may cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Immediate medical attention and special treatment, if necessary

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Dry chemical, foam, carbon dioxide.
Unsuitable extinguishing media	: Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard	: Combustible dust. Products of combustion may include, and are not limited to: oxides of carbon and oxides of nitrogen.
Explosion hazard	: Airborne dust in sufficient concentrations when confined and exposed to a sufficient ignition source can explode.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Cool closed containers exposed to fire with water.
Protection during firefighting	: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (ie, clearing dust surfaces with compressed air). Eliminate sources of ignition. Use only non-sparking tools.

6.1.1. For non-emergency personnel

Emergency procedures : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e, clearing dust surfaces with compressed air).

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain spill, then place in a suitable container. Minimize dust generation. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up : Vacuum or sweep material and place in a disposal container. Provide ventilation. Avoid generating dust. Use non-sparking tools.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid contact with skin and eyes. Avoid generating dust as the product may form flammable dust/air mixtures. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc, is not recommended. Do not breathe dust. Do not swallow. Handle and open container with care. Use with adequate ventilation. When using do not eat, drink or smoke. If spilled, may cause the floor to be slippery. Take precautionary measures against static discharge. Use non-sparking tools. Handling this product may result in electrostatic accumulation. Use proper grounding procedures.

Hygiene measures : Wash contaminated clothing before reuse. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from sources of ignition. Keep out of the reach of children. Store in dust-tight, dry, labelled containers. Store in a cool place, away from incompatibles. Avoid any dust buildup by frequent cleaning and suitable construction of the storage area.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available	
Aluminum (7429-90-5)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	1 mg/m ³ (respirable particulate matter)
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - OSHA - Occupational Exposure Limits	
OSHA PEL (TWA) [1]	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
Silicon (7440-21-3)	
USA - OSHA - Occupational Exposure Limits	
OSHA PEL (TWA) [1]	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e, there is not leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.
Environmental exposure controls	: Maintain levels below Community environmental protection thresholds. Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Use suitable impervious nitrile or neoprene gloves and protective apparel to reduce exposure.

Eye protection:

Safety glasses with side shields or goggles are recommended for dust.

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

A NIOSH approved dust mask or filtering facepiece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2).

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Powder.
Color	: No data available
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Combustible
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: Insoluble.
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal storage conditions. Keep dry in storage. Combustible Dust. May form combustible dust concentrations in air.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use. Exothermic reaction with water, acids and alkalis to generate hydrogen and heat.

10.4. Conditions to avoid

Incompatible materials. Heat, sparks, flame. Avoid dust formation.

10.5. Incompatible materials

Acids. Alkalis. Strong oxidizing agents. Water. Halogenated compounds. Metal oxides.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon, oxides of nitrogen. Hydrogen.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Aluminum (7429-90-5)	
LD50 oral rat	> 15900 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 inhalation rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:

Silicon (7440-21-3)	
LD50 oral rat	3160 mg/kg
LD50 dermal rabbit	> 5000 mg/kg body weight Animal: rabbit
ATE US (oral)	3160 mg/kg body weight

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified

Aluminum (7429-90-5)	
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Silicon (7440-21-3)	
NOAEL (animal/male, F0/P)	5000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Aluminum (7429-90-5)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic, oral, animal/male, 90 days)	1034 mg/kg body weight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	1087 mg/kg body weight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)

Aspiration hazard : Not classified
Viscosity, kinematic : No data available
Likely routes of exposure : Inhalation. Skin and eye contact.
Symptoms/effects after inhalation : Dust may cause respiratory tract irritation.
Symptoms/effects after skin contact : Dust may cause skin irritation. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact : Dust may cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

12.2. Persistence and degradability

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Persistence and degradability	Not established.

12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : No other effects known.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. The generation of waste should be avoided or minimized wherever possible. Recover and recycle product if possible.

SECTION 14: Transport information

In accordance with DOT

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Issue date : 06/16/2014
Revision date : 11/23/2021
Other information : Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
Prepared by : Nexreg Compliance Inc.
www.Nexreg.com



Full text of H-phrases

Comb. Dust	Combustible Dust
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Indication of changes:

SDS update.

Safety Data Sheet (SDS), USA

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